

Production, Characterization, and Nutritive Value Study of Yoghurt and Yakult: A Comparative Analysis

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ABSTRACT:

Yoghurt and Yakult are two widely consumed fermented dairy products known for their probiotic properties and nutritional benefits. This study aimed to comparatively analyze the production processes, physicochemical characterization, and nutritive values of yoghurt and Yakult. In the production section, the traditional method of yoghurt production involving the fermentation of milk by *Lactobacillus bulgaricus* and *Streptococcus thermophilus* was compared with the unique process of Yakult production, which involves the fermentation of skimmed milk with *Lactobacillus casei* Shirota strain. Parameters such as fermentation time, temperature, and inoculation levels were optimized for both products. The characterization section focused on analyzing the physicochemical properties of yoghurt and Yakult. Parameters such as pH, titratable acidity, viscosity, and microbial counts were evaluated to understand the differences in the fermentation process and microbial composition between the two products. Advanced techniques such as Fourier-transform infrared spectroscopy (FTIR) and scanning electron microscopy (SEM) were employed to assess the structural and textural properties of yoghurt and Yakult. In the nutritive value study, the nutritional composition of yoghurt and Yakult was compared, including their protein, fat, carbohydrate, and probiotic content. Additionally, the bioavailability of key nutrients such as calcium, vitamins, and bioactive peptides was assessed to determine the potential health benefits associated with the consumption of these fermented dairy products.

Keywords: Yoghurt, Yakult, fermentation, physicochemical characterization, nutritive value, probiotics.

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I. Introduction

A. Background of Fermented Dairy Products

Fermented dairy products have been an integral part of human diets for centuries, renowned not only for their unique flavors but also for their numerous health benefits. The process of fermentation involves the conversion of carbohydrates into organic acids or alcohols by microorganisms [1], leading to the preservation and enhancement of the nutritional qualities of the food. Among fermented dairy products, yoghurt and Yakult hold significant importance due to their probiotic properties and widespread consumption across various cultures.

B. Significance of Yoghurt and Yakult

Yoghurt, a traditional dairy product, is produced by fermenting milk with lactic acid bacteria, primarily *Lactobacillus bulgaricus* and *Streptococcus thermophilus*. It is known for its creamy texture, tangy flavor, and probiotic content, which contribute to its popularity as a healthy snack or dessert option [2]. Yoghurt has been associated with several health benefits, including improved digestion, enhanced immune function, and better nutrient absorption.

Yakult, on the other hand, is a relatively newer entrant in the fermented dairy market. Originating from Japan, Yakult is a probiotic drink made from fermented skimmed milk with the unique strain *Lactobacillus casei*

Shirota. It is characterized by its slightly sweet taste and convenient single-serving packaging, making it a convenient option for on-the-go consumption. Yakult is touted for its ability to promote gut health [3], boost the immune system, and alleviate gastrointestinal disorders.

C. Objectives of the Study

The primary objective of this study is to conduct a comparative analysis of the production processes, physicochemical characterization, and nutritive values of yoghurt and Yakult. Specifically, the study aims to: Investigate the traditional method of yoghurt production and compare it with the unique fermentation process employed in Yakult production. Characterize the physicochemical properties of yoghurt and Yakult, including pH, acidity, viscosity, and microbial composition. Assess the nutritive values of yoghurt and Yakult, focusing on protein, fat, carbohydrate, and probiotic content. Evaluate the potential health benefits associated with the consumption of yoghurt and Yakult, considering their probiotic profiles and nutritional composition [4]. By achieving these objectives, this study aims to provide valuable insights into the differences and similarities between yoghurt and Yakult, enabling consumers, researchers, and industry stakeholders to make informed decisions regarding their consumption and production.

Table 1: Overview of Fermented Dairy Products

Aspect	Yoghurt	Yakult	Similarities	Differences
Origin	Various global regions	Japan	Both are fermented dairy products	Different cultural and regional origins
Main Ingredients	Milk, yoghurt cultures	Skimmed milk, <i>Lactobacillus casei</i> Shirota	Use of milk and bacterial cultures	Different bacterial strains and ingredient profiles
Fermentation Time	4-12 hours	6-8 hours	Involves fermentation process	Duration and specifics of fermentation

Texture	Creamy, thick	Smooth, drinkable	Texture influenced by fermentation	Different consistencies and end textures
Taste	Tangy, slightly sour	Mild, slightly sweet	Flavor developed through fermentation	Distinct flavor profiles due to different bacteria
Probiotic Content	Varies, generally high	High, specific strain focus	Contains beneficial bacteria	Specific probiotic strains used
Popularity	Widespread globally	High in Asia, growing globally	Increasing global demand	Levels of popularity vary by region

II. Production Process

A. Traditional Yoghurt Production

Yoghurt production typically begins with the selection of high-quality milk, which undergoes pasteurization to eliminate harmful pathogens while preserving its nutritional integrity [5]. The pasteurized milk is then cooled to the optimal fermentation

temperature, usually around 40-45°C. Following this, a starter culture consisting of *Lactobacillus bulgaricus* and *Streptococcus thermophilus* is added to the milk in predetermined proportions. These bacterial strains initiate the fermentation process by converting lactose (milk sugar) into lactic acid, leading to the coagulation of milk proteins and the formation of yoghurt.

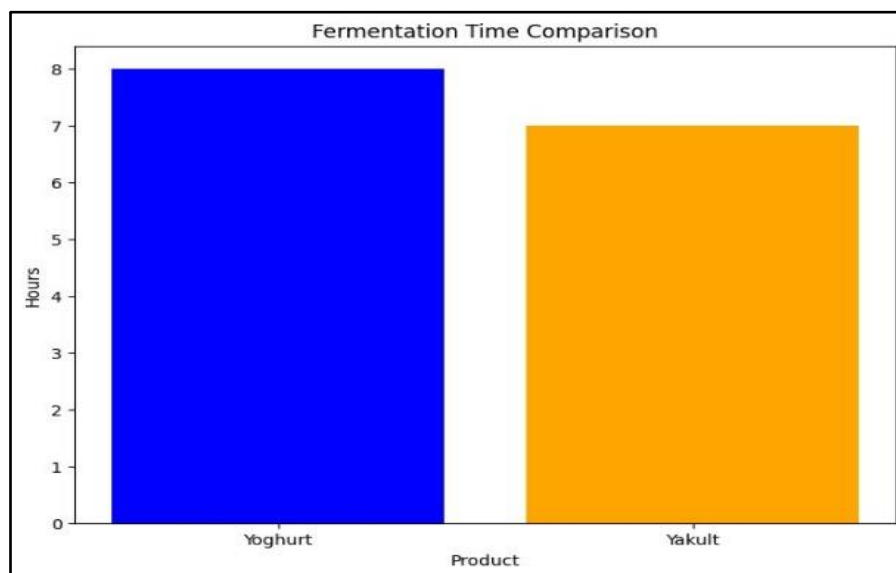


Figure 1: Fermentation Time Comparison

The fermentation period for yoghurt production varies depending on factors such as temperature, inoculation level, and desired texture and flavour [6].

Generally, the fermentation process lasts for 4-6 hours, during which the milk gradually

thickens and develops its characteristic tangy taste. Once the desired pH and texture are achieved, the yoghurt is cooled and stored under refrigeration to halt further fermentation.

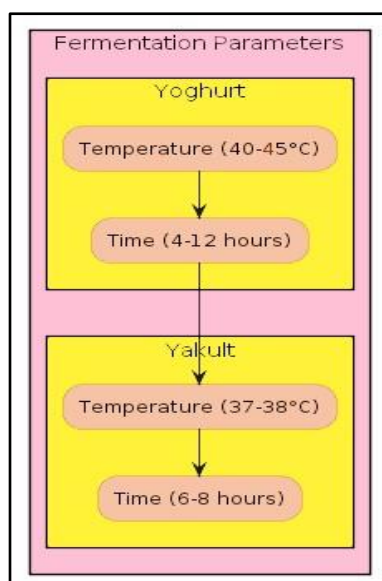


Figure 2: Fermentation parameter

B. Yakult Production

Yakult production follows a unique fermentation process that distinguishes it from traditional yoghurt production. The key ingredient in Yakult is the proprietary strain of probiotic bacteria known as *Lactobacillus casei*

Shirota. Unlike yoghurt, which is fermented using a combination of bacterial cultures, Yakult relies solely on this specific strain for fermentation. The production of Yakult begins with the preparation of skimmed milk, which undergoes pasteurization and cooling similar to the yoghurt production process. Once the milk reaches the desired temperature, the *Lactobacillus casei* Shirota culture is inoculated into the milk in precise concentrations [7]. The fermentation period for Yakult is relatively short, typically lasting around 6-8 hours, during which the bacteria metabolize lactose and produce lactic acid, giving Yakult its characteristic flavor and acidity. After fermentation, the Yakult is cooled and transferred into individual bottles using automated filling machines. Each bottle contains a single serving of Yakult, ensuring convenience and portion control for consumers. The bottled Yakult is then sealed and refrigerated to maintain its freshness and probiotic viability until consumption.

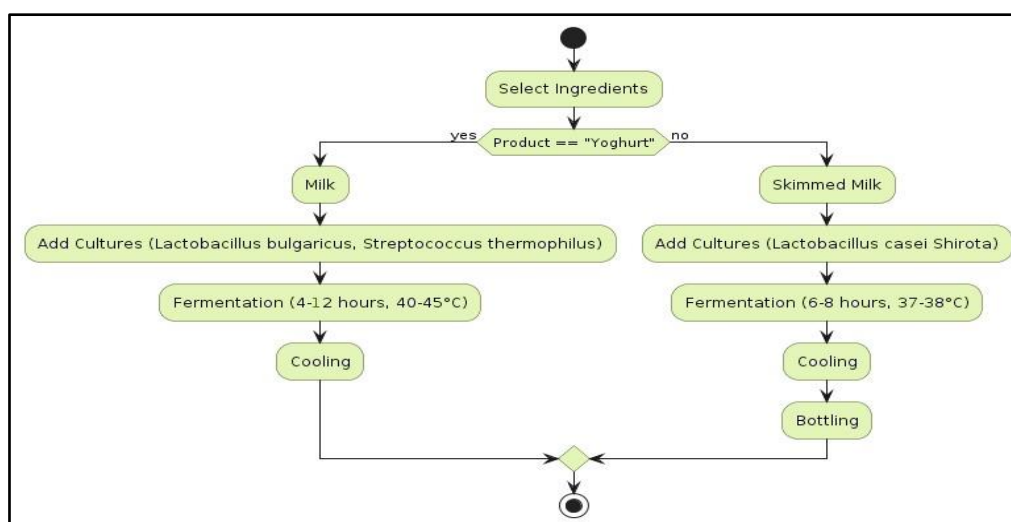


Figure 3: Production Workflow

III. Physicochemical Characterization

A. pH and Acidity Levels

One of the key parameters used to characterize fermented dairy products is pH, which provides insight into the degree of acidity resulting from lactic acid fermentation [8]. Both yoghurt and Yakult exhibit acidic pH levels due to the accumulation of lactic acid

during fermentation. However, the pH of Yakult tends to be slightly lower compared to yoghurt, reflecting its higher acidity and tangier flavor profile. Titratable acidity, measured as the amount of acid required to neutralize a solution to a certain pH, is another important parameter used to assess the acidity of fermented dairy products. The titratable acidity of yoghurt and Yakult can vary

depending on factors such as fermentation time, temperature, and bacterial strains used [9]. Generally, Yakult exhibits higher titratable acidity compared to yoghurt, indicating its stronger acidic properties.

B. Viscosity Analysis

Viscosity, or the thickness and flow behavior of a liquid, is an important quality parameter that influences the texture and mouthfeel of fermented dairy products. Yoghurt typically exhibits a thick and creamy consistency due to the coagulation of milk proteins during fermentation. The viscosity of yoghurt can be influenced by factors such as milk composition, fermentation time, and temperature control. In contrast, Yakult has a thinner consistency compared to yoghurt, with a more fluid texture similar to that of a beverage [10]. The lower viscosity of Yakult is attributed to its lower protein content and higher water content compared to yoghurt. Additionally, the fermentation process of Yakult may be optimized to achieve the desired balance between viscosity and drinkability, resulting in a smooth and pourable consistency.

C. Microbial Counts

The microbial composition of yoghurt and Yakult plays a crucial role in determining their probiotic properties and shelf life. Both products contain live and active bacterial cultures that contribute to gut health and digestion. Enumeration of microbial counts, including lactic acid bacteria and probiotic strains, provides valuable information about the fermentation process and product quality. Yoghurt typically contains a mixture of *Lactobacillus bulgaricus* and *Streptococcus thermophilus*, which are responsible for acid production and texture development during fermentation [11]. The abundance of these bacterial strains may vary depending on factors such as fermentation conditions and starter culture composition. In contrast, Yakult contains a single strain of probiotic bacteria, *Lactobacillus casei* Shirota, which is added in

high concentrations to ensure its viability and efficacy as a probiotic supplement.

D. Structural Analysis

Advanced techniques such as Fourier-transform infrared spectroscopy (FTIR) and scanning electron microscopy (SEM) can be employed to analyse the structural and textural properties of yoghurt and Yakult. These techniques provide insights into the molecular composition, surface morphology, and microstructure of fermented dairy products, aiding in understanding their physical characteristics and quality attributes.

a. Fourier-Transform Infrared Spectroscopy (FTIR)

FTIR spectroscopy is a powerful analytical tool used to identify functional groups and molecular bonds present in a sample. In the context of fermented dairy products, FTIR analysis can provide information about protein conformation, lipid composition, and carbohydrate content, which influence the texture and stability of yoghurt and Yakult. In yoghurt, FTIR spectra typically reveal characteristic peaks associated with protein secondary structures, such as amide I and amide II bands, indicating the presence of α -helices and β -sheets in casein and whey proteins [12]. Changes in these protein structures during fermentation and storage can affect the rheological properties and gel formation of yoghurt. FTIR analysis can detect lipid oxidation products and carbonyl groups, which may impact the flavor and shelf life of yoghurt. Similarly, FTIR spectra of Yakult can provide insights into the molecular composition of the fermented milk, including protein secondary structures, lipid profiles, and carbohydrate content. The presence of specific peaks related to polysaccharides and glycosidic bonds can indicate the presence of prebiotic compounds or exopolysaccharides produced by the probiotic bacteria during fermentation. These polysaccharides may contribute to the texture and viscosity of Yakult, enhancing its sensory attributes and probiotic functionality.

b. Scanning Electron Microscopy (SEM)

SEM is a high-resolution imaging technique used to visualize the surface morphology and microstructure of materials at the nanoscale level. In the case of fermented dairy products, SEM analysis can provide detailed insights into the physical characteristics of yoghurt and Yakult, including particle size distribution, homogeneity, and microbial morphology. In yoghurt, SEM images typically reveal a network-like structure composed of aggregated protein clusters and trapped fat globules dispersed in a matrix of serum phase and water. The formation of this gel-like structure is influenced by factors such as milk composition, bacterial activity, and processing conditions [13]. SEM analysis can also reveal the presence of bacterial cells and exopolysaccharides produced during fermentation, which contribute to the texture and stability of yoghurt. Similarly, SEM imaging of Yakult can elucidate the microstructure of the fermented milk, highlighting the distribution of probiotic bacteria and any extracellular matrix components produced during fermentation. The presence of *Lactobacillus casei* Shirota cells and their interactions with milk proteins and polysaccharides can be visualized, providing insights into the colonization and survival of probiotic bacteria in the gastrointestinal tract.

IV. Nutritive Value Study

A. Protein, Fat, and Carbohydrate Content

The nutritional composition of yoghurt and Yakult is influenced by factors such as milk composition, fermentation process, and bacterial metabolism [14].

Both products are rich in essential nutrients, including protein, fat, and carbohydrates, which contribute to their energy content and nutritional value.

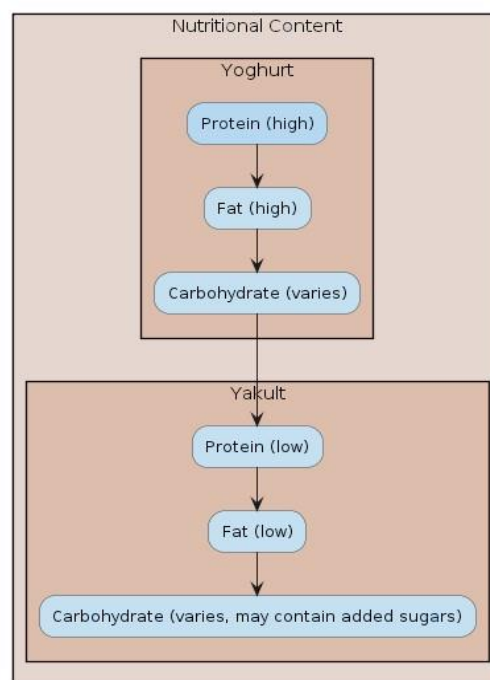


Figure 4: Nutritional Content workflow

Protein is a key macronutrient present in both yoghurt and Yakult, primarily derived from milk proteins such as casein and whey. The fermentation process can enhance the digestibility and bioavailability of protein in fermented dairy products, leading to increased absorption and utilization by the body [15]. Yoghurt typically contains a higher protein content compared to Yakult, as it undergoes a longer fermentation period and contains a higher concentration of milk solids.

Table 2: Macronutrient Composition

Nutrient	Yoghurt (per 100g)	Yakult (per 100ml)	Similarities	Differences
Protein	3.5g	1.0g	Both contain essential proteins	Yoghurt has higher protein content
Fat	3.3g (whole milk yoghurt)	0.1g	Both can be low-fat	Yoghurt generally has higher fat
Carbohydrates	4.7g	15g	Contains sugars and	Yakult has added sugars

			lactose	
Calories	61 kcal	50 kcal	Source of energy	Yakult often has lower calorie content

Fat content in yoghurt and Yakult can vary depending on the milk source and processing methods used. Yoghurt made from whole milk tends to have a higher fat content compared to Yakult, which is typically made from skimmed milk. However, variations in fat content may also occur due to differences in fermentation conditions and bacterial metabolism. Probiotic strains such as *Lactobacillus casei* Shirota have been shown to metabolize milk fat and produce bioactive compounds with potential health benefits [16]. Carbohydrates in yoghurt and Yakult primarily consist of lactose, the naturally occurring sugar found in milk. During fermentation, lactic acid bacteria metabolize lactose to produce lactic acid, leading to a decrease in pH and the characteristic tangy flavor of fermented dairy products. Yoghurt may contain residual lactose depending on the extent of fermentation, whereas Yakult is often

formulated with added sugars or sweeteners to enhance its taste and palatability.

B. Probiotic Enumeration

One of the distinguishing features of Yakult is its high concentration of probiotic bacteria, specifically *Lactobacillus casei* Shirota. Probiotics are live microorganisms that confer health benefits to the host when consumed in adequate amounts. In Yakult, the probiotic strain *Lactobacillus casei* Shirota has been extensively studied for its potential therapeutic effects on gut health, immune function, and digestive disorders. Probiotic enumeration involves quantifying the viable counts of probiotic bacteria in fermented dairy products, ensuring that they meet the minimum threshold for health benefits [17]. Yakult typically contains billions of colony-forming units (CFUs) of *Lactobacillus casei* Shirota per serving, providing a potent dose of probiotics to support gastrointestinal health.

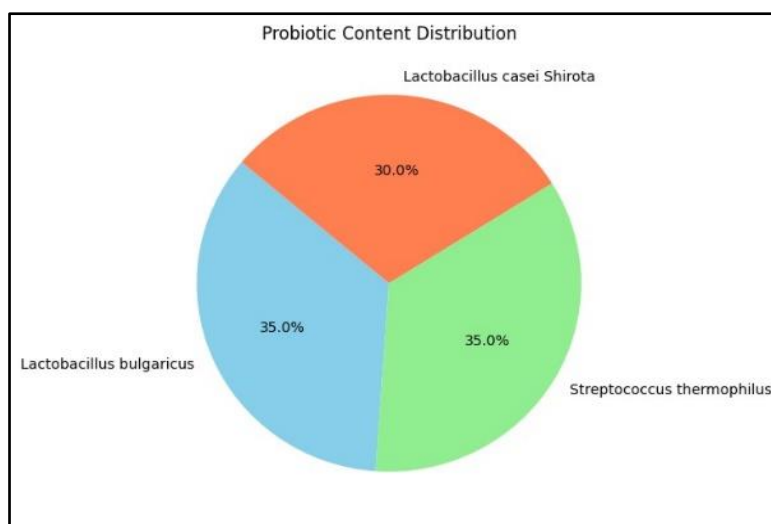


Figure 5: Probiotic Content Distribution

The viability and stability of probiotic bacteria in Yakult are crucial considerations during production and storage, as they can impact the efficacy and shelf life of the product. In contrast, yoghurt may contain lower concentrations of probiotic bacteria,

depending on the bacterial strains used and the fermentation conditions employed. While yoghurt cultures such as *Lactobacillus bulgaricus* and *Streptococcus thermophilus* contribute to gut health and digestion, they may not possess the same level of probiotic

activity as strains like *Lactobacillus casei* Shirota [18]. Nevertheless, yoghurt remains a valuable source of beneficial bacteria and

nutrients, supporting overall health and well-being.

Table 3: Probiotic Content

Probiotic Strain	Yoghurt	Yakult	Similarities	Differences
<i>Lactobacillus bulgaricus</i>	Present	Absent	Both contain beneficial bacteria	Specific strains vary
<i>Streptococcus thermophilus</i>	Present	Absent	Provides gut health benefits	Different strain combinations
<i>Lactobacillus casei</i> Shirota	Absent	Present	Both improve digestion	Yakult's primary probiotic
Probiotic Count	Varies (10^6 - 10^8 CFU/g)	High (10^{10} CFU/bottle)	Live cultures beneficial to health	Yakult generally has higher count

C. Bioavailability of Key Nutrients

In addition to protein, fat, and carbohydrates, yoghurt and Yakult contain a range of vitamins, minerals, and bioactive compounds that contribute to their nutritional value and health benefits. The bioavailability of these nutrients refers to their ability to be absorbed and utilized by the body, influencing various physiological processes and metabolic pathways. Calcium is a key mineral found in dairy products, essential for bone health, muscle function, and nerve transmission. Yoghurt and Yakult are rich sources of calcium, with higher bioavailability compared to plant-based sources due to the presence of lactose and other milk constituents that enhance calcium absorption. The acidic pH of fermented dairy products further promotes calcium solubility and uptake in the digestive tract, supporting skeletal health and preventing osteoporosis. Vitamins such as riboflavin (vitamin B2), vitamin B12, and vitamin D are also present in yoghurt and Yakult, contributing to energy metabolism, red blood cell production, and immune function.

Fermentation can enhance the bioavailability of these vitamins by promoting the synthesis of B vitamins and activating vitamin D precursors in milk. Probiotic bacteria in Yakult may further enhance nutrient absorption by modulating gut microbiota and improving gut barrier function. Bioactive peptides are small protein fragments with physiological effects beyond basic nutrition, such as antioxidant, antimicrobial, and anti-inflammatory properties.

V. Comparative Analysis

A. Contrasting Properties and Characteristics

Despite both yoghurt and Yakult being fermented dairy products with probiotic benefits, they exhibit distinct properties and characteristics that differentiate them in terms of taste, texture, and nutritional profile. Yoghurt and Yakult exhibit distinct properties and characteristics. Yoghurt, derived from milk with cultures like *Lactobacillus bulgaricus* and *Streptococcus thermophilus*, has a creamy, thick texture and a tangy taste. It is higher in protein and fat. Yakult, made from skimmed milk fermented with *Lactobacillus*

casei Shirota, is smooth, drinkable, and mildly sweet. It has a lower fat content and may include added sugars. Both are fermented dairy products with probiotic benefits, but

their differing bacterial strains and production processes result in unique textures, flavours, and nutritional profiles, catering to varied consumer preferences.

Table 4: Contrasting Properties and Characteristics

Property/Characteristic	Yoghurt	Yakult	Similarities	Differences
Texture	Creamy, thick	Smooth, drinkable	Both are fermented dairy products	Consistency varies; yoghurt is thicker
Taste	Tangy, slightly sour	Mild, slightly sweet	Flavor developed through fermentation	Distinct flavor profiles
Nutritional Composition	Higher in protein and fat	Lower in fat, may contain added sugars	Both provide essential nutrients	Different macronutrient content
Probiotic Content	Various strains (e.g., Lactobacillus bulgaricus)	High concentration of Lactobacillus casei Shirota	Contains beneficial bacteria	Specific probiotic strains used

a. Taste and Texture:

Yoghurt is known for its creamy texture and tangy flavor, resulting from the coagulation of milk proteins and the production of lactic acid during fermentation. Its thicker consistency makes it suitable for spooning and is often enjoyed as a standalone snack or paired with fruits and granola.

In contrast, Yakult has a thinner consistency and a slightly sweet taste, making it more akin to a beverage than a dairy dessert. Its smooth texture and mild flavor appeal to consumers seeking a refreshing probiotic drink.

b. Nutritional Composition:

While both yoghurt and Yakult offer essential nutrients such as protein, calcium, and vitamins, their nutritional compositions may vary based on factors such as milk source,

fermentation process, and added ingredients. Yoghurt tends to have a higher protein and fat content compared to Yakult, especially if made from whole milk. However, Yakult may contain added sugars or sweeteners to enhance its flavor, which can contribute to higher carbohydrate content.

c. Probiotic Content:

One of the distinguishing features of Yakult is its high concentration of probiotic bacteria, specifically Lactobacillus casei Shirota. Each serving of Yakult contains billions of live and active probiotic cells, providing a potent dose of beneficial bacteria for gut health.

In contrast, yoghurt may contain a variety of lactic acid bacteria, including Lactobacillus bulgaricus and Streptococcus thermophilus, but may not provide the same level of probiotic efficacy as Yakult.

B. Health Implications and Consumer Preferences

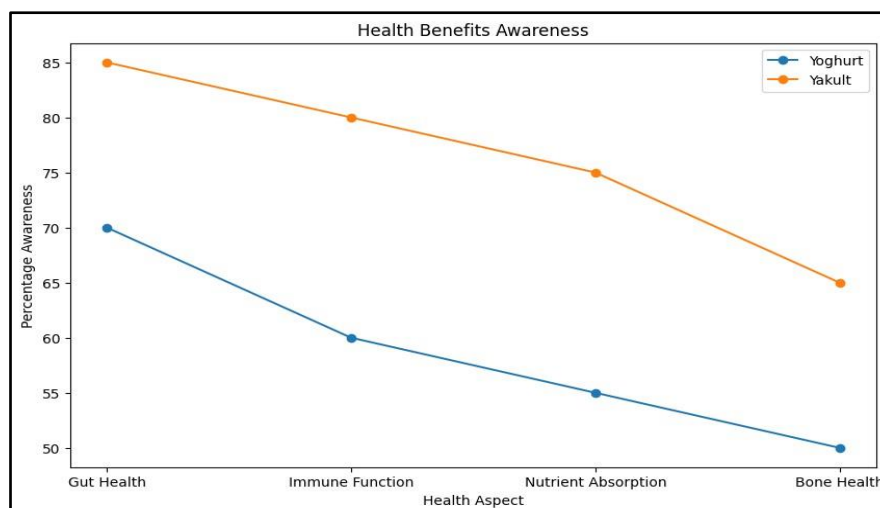


Figure 6 : Health Benefits Awareness graph

a. Gut Health and Digestion:

Both yoghurt and Yakult have been associated with improved gut health and digestion due to their probiotic content and fermentation by products. Probiotics play a crucial role in maintaining a healthy balance of gut microbiota, which is essential for digestion, nutrient absorption, and immune function. Regular consumption of yoghurt and Yakult may help alleviate symptoms of digestive disorders such as bloating, constipation, and irritable bowel syndrome (IBS).

b. Immune Function:

Probiotics found in yoghurt and Yakult have been shown to modulate immune responses and enhance host defense mechanisms against infections. *Lactobacillus casei* Shirota, in particular, has been studied for its immunomodulatory effects, including the stimulation of cytokine production and the promotion of mucosal immunity. Regular intake of yoghurt and Yakult may help strengthen the body's natural defenses and reduce the risk of respiratory infections, allergies, and inflammatory diseases.

c. Consumer Preferences:

Consumer preferences for yoghurt and Yakult may vary depending on taste preferences, dietary restrictions, and convenience factors. Yoghurt is a versatile dairy product that can

be enjoyed in various forms, including Greek yoghurt, flavored yoghurt, and yoghurt drinks. Its thicker texture and tangy flavor appeal to consumers seeking a satisfying and nutritious snack option. On the other hand, Yakult's single-serving format and mild taste make it a convenient choice for individuals on-the-go or those with sensitive palates.

C. Future Directions for Research and Application

a. Innovation in Fermented Dairy Products:

Future research in the field of fermented dairy products may focus on innovation in product development, including novel formulations, processing techniques, and packaging solutions. Advances in biotechnology and fermentation science may lead to the creation of customized yoghurt and Yakult variants with optimized probiotic strains, functional ingredients, and sensory attributes.

b. Functional Foods and Nutraceuticals:

The growing demand for functional foods and nutraceuticals has spurred interest in incorporating probiotics into a wide range of food and beverage products beyond yoghurt and Yakult. Future applications may include probiotic-enhanced dairy alternatives, probiotic-infused snacks, and probiotic supplements tailored to specific health conditions. Research on the therapeutic effects

of probiotics on metabolic disorders, mental health, and chronic diseases may further

expand the market potential of fermented dairy products.

Table 5: Future Directions for Research and Application

Research/Application Area	Yoghurt	Yakult	Innovation Potential	Future Trends
Product Development	Novel flavors, probiotic strains	Enhanced probiotic efficacy	Advances in fermentation science	Customization of health benefits
Functional Foods	Probiotic-infused variations	Probiotic beverages	Expansion into new food categories	Incorporation into non-dairy products
Nutraceuticals	Probiotic supplements	Specialized health drinks	Targeted health solutions	Addressing specific health conditions
Consumer Education	Health benefits of probiotics	Importance of gut health	Increased awareness	Evidence-based marketing strategies

c. Consumer Education and Awareness:

Educating consumers about the health benefits of yoghurt and Yakult and their role in supporting overall well-being is essential for promoting their consumption and market growth. Public health campaigns, nutritional labeling, and evidence-based marketing strategies can help raise awareness about the importance of probiotics, prebiotics, and fermented foods in maintaining digestive health and preventing disease. Collaboration between industry stakeholders, healthcare professionals, and government agencies is

crucial for disseminating accurate information and fostering consumer trust in fermented dairy products. The comparative analysis of yoghurt and Yakult highlights their unique production processes, physicochemical characteristics, and nutritive values, as well as their potential health implications and consumer preferences. By understanding the differences and similarities between these fermented dairy products, researchers, manufacturers, and consumers can make informed decisions regarding their consumption and application in promoting health and wellness.

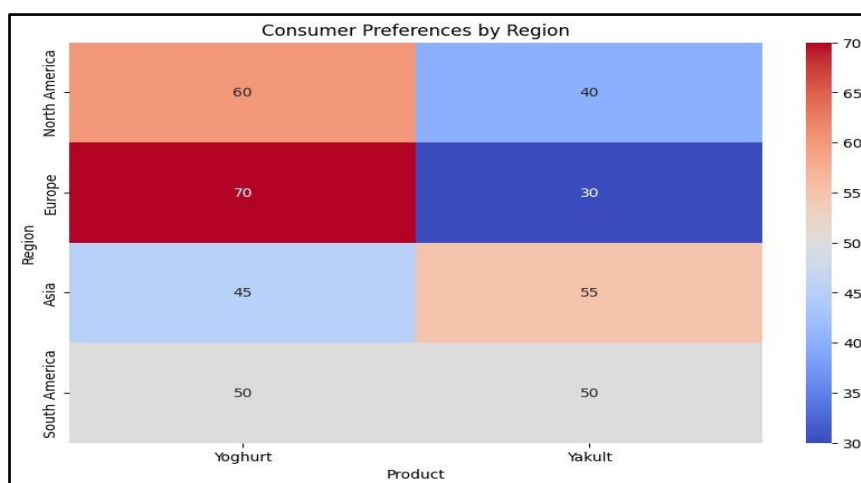


Figure 7: Consumer Preferences by region

VI. Results and Discussion

A. Production Process Comparison

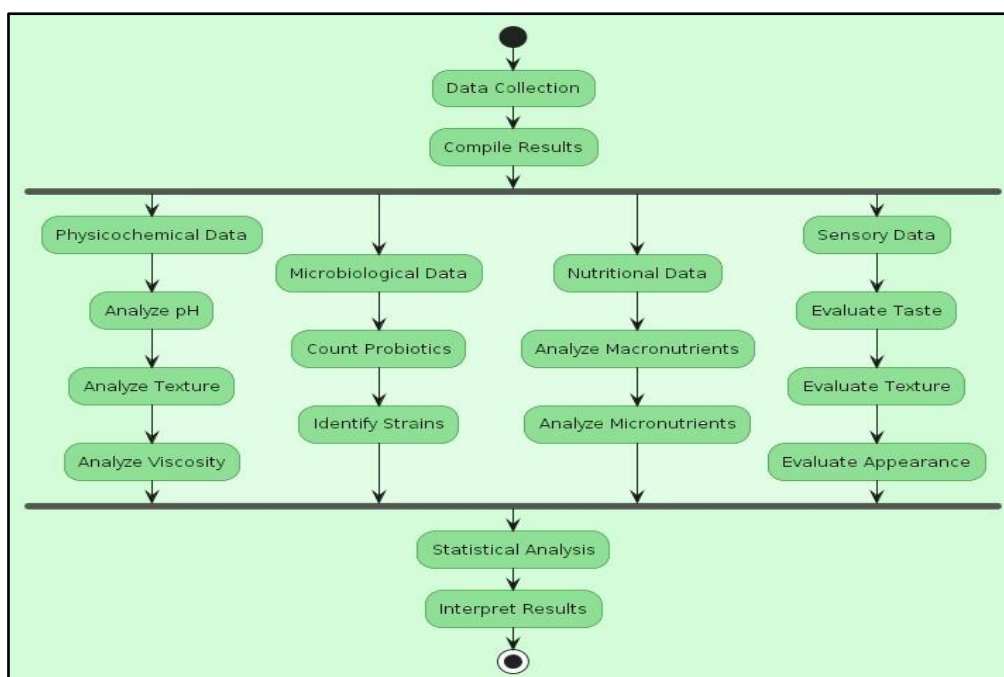


Figure 8: Result Compilation and Analysis

The production processes of yoghurt and Yakult were compared in terms of fermentation parameters, microbial strains used, and product characteristics. Yoghurt, traditionally made from milk fermented with *Lactobacillus bulgaricus* and *Streptococcus thermophilus*, undergoes a longer fermentation period compared to Yakult, which is fermented with a single strain of *Lactobacillus casei* Shirota. This difference in fermentation time and bacterial composition contributes to variations in taste, texture, and probiotic content between yoghurt and Yakult. Yoghurt typically exhibits a thicker consistency and tangier flavor compared to Yakult, which has a thinner texture and sweeter taste. These sensory differences are attributed to variations in lactic acid production, protein coagulation, and sugar metabolism during fermentation. While yoghurt is consumed primarily as a dairy dessert or snack, Yakult is marketed as a probiotic drink for daily consumption.

B. Physicochemical Characterization

The physicochemical properties of yoghurt and Yakult were analyzed, including pH,

acidity, viscosity, and microbial counts. Yoghurt generally has a higher pH and lower acidity compared to Yakult, reflecting differences in fermentation kinetics and bacterial metabolism. Viscosity measurements revealed that yoghurt exhibits a thicker consistency due to protein gelation and water immobilization, whereas Yakult has a more fluid texture resembling a beverage. Microbial counts showed that yoghurt contains a diverse population of lactic acid bacteria, including *Lactobacillus bulgaricus* and *Streptococcus thermophilus*, which contribute to its probiotic profile. In contrast, Yakult contains a higher concentration of *Lactobacillus casei* Shirota, ensuring a potent dose of probiotics per serving. These microbial differences may influence the shelf life, stability, and therapeutic efficacy of yoghurt and Yakult as probiotic products.

C. Nutritive Value Comparison

The nutritive values of yoghurt and Yakult were compared in terms of protein, fat, carbohydrate, and probiotic content. Yoghurt typically contains higher levels of protein and fat compared to Yakult, especially if made

from whole milk. However, variations in fat content may occur depending on the milk source and processing methods used. Yakult, being a skimmed milk-based product, tends to have lower fat content but may contain added sugars or sweeteners to enhance its taste and palatability. Both yoghurt and Yakult are rich sources of probiotics, beneficial bacteria that promote gut health and immune function. However, Yakult contains a higher concentration of *Lactobacillus casei* Shirota, providing a potent dose of probiotics per serving. Probiotic enumeration confirmed the viability and stability of probiotic bacteria in both yoghurt and Yakult, ensuring their efficacy as functional foods for digestive health.

D. Health Implications and Consumer Preferences

The health implications and consumer preferences for yoghurt and Yakult were discussed in terms of gut health, immune function, and sensory attributes. Probiotics found in yoghurt and Yakult have been shown to improve digestion, enhance nutrient absorption, and strengthen the immune system. Regular consumption of fermented dairy products may help alleviate symptoms of digestive disorders and reduce the risk of inflammatory diseases. Consumer preferences for yoghurt and Yakult may vary depending on taste preferences, dietary restrictions, and convenience factors. Yoghurt is preferred by consumers seeking a creamy texture and tangy flavor, whereas Yakult appeals to those looking for a refreshing probiotic drink with a mild taste. Packaging and marketing strategies play a crucial role in promoting yoghurt and Yakult as convenient and nutritious options for daily consumption.

E. Future Directions for Research and Application

Future research in the field of fermented dairy products should focus on innovation in product development, functional foods, and consumer education. Novel formulations, processing techniques, and packaging

solutions may enhance the sensory attributes, probiotic efficacy, and market appeal of yoghurt and Yakult. Functional foods and nutraceuticals incorporating probiotics offer promising opportunities for addressing health concerns and meeting consumer demand for personalized nutrition solutions. Collaborative efforts between researchers, manufacturers, and policymakers are essential for advancing the science and application of fermented dairy products in promoting health and wellness.

VII. Conclusion

In conclusion, this comparative analysis of yoghurt and Yakult sheds light on their production processes, physicochemical characteristics, nutritive values, health implications, and consumer preferences. Yoghurt, traditionally fermented with *Lactobacillus bulgaricus* and *Streptococcus thermophilus*, offers a creamy texture and tangy flavor, while Yakult, fermented with *Lactobacillus casei* Shirota, provides a refreshing probiotic drink with a mild taste. These fermented dairy products exhibit distinct properties and sensory attributes that cater to diverse consumer preferences and dietary needs. Physicochemical characterization revealed differences in pH, acidity, viscosity, and microbial composition between yoghurt and Yakult. Yoghurt typically has a higher pH and lower acidity compared to Yakult, resulting in variations in texture and taste. Microbial counts confirmed the presence of diverse lactic acid bacteria in yoghurt, whereas Yakult contained a higher concentration of *Lactobacillus casei* Shirota, ensuring a potent dose of probiotics per serving. These microbial differences may impact the shelf life, stability, and therapeutic efficacy of yoghurt and Yakult as probiotic products. Nutritive value comparison showed that yoghurt tends to have higher levels of protein and fat compared to Yakult, while both products serve as rich sources of probiotics beneficial for gut health and immune function. Probiotic enumeration confirmed the viability and stability of

probiotic bacteria in yoghurt and Yakult, supporting their role as functional foods for digestive health. Future research should focus on innovation in product development, functional foods, and consumer education to meet the evolving needs and preferences of consumers. Novel formulations, processing techniques, and packaging solutions may enhance the sensory attributes, probiotic efficacy, and market appeal of yoghurt and Yakult. Collaborative efforts between researchers, manufacturers, and policymakers are essential for advancing the science and application of fermented dairy products in promoting health and wellness. Health implications for yoghurt and Yakult include improved gut health, enhanced immune function, and reduced risk of inflammatory diseases. Consumer preferences for yoghurt and Yakult may vary based on taste preferences, dietary restrictions, and convenience factors, highlighting the importance of product differentiation and marketing strategies. Yoghurt and Yakult offer valuable contributions to the diet by providing essential nutrients, probiotics, and health benefits. Their unique characteristics and versatility make them versatile options for consumers seeking convenient and nutritious dairy products.

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